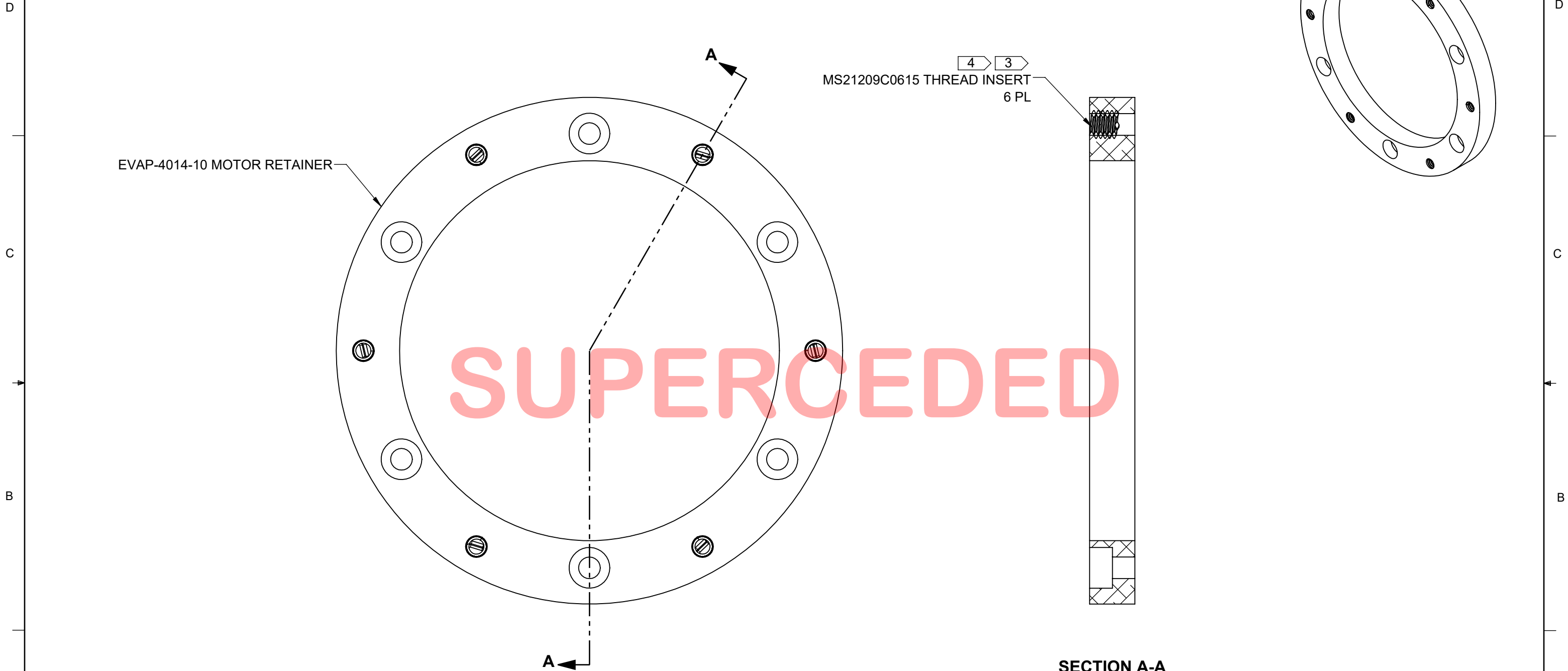


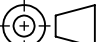
QTY -1	P/N	DESCRIPTION
X	EVAP-4014-1	MOTOR RETAINER ASSEMBLY
1	EVAP-4014-10	MOTOR RETAINER
6	MS21209C0615	THREAD INSERT



EVAP-4014-1 MOTOR RETAINER ASSEMBLY

NOTES:
1) MATERIAL: NONE
2) FINISH: N/A
3) APPLY LOCTITE 242 TO MS21209C0615 THREAD INSERTS PRIOR TO INSTALLATION
4) INSTALL MS21209C0615 WITHIN 1 THREAD FROM SURFACE PER MANUFACTURERS INSTRUCTIONS

PRELIMINARY ISSUE

A	NEW ISSUE (REF ECR 511)			BW	23.04.28
REV.	DESCRIPTION			BY	DATE
DESIGN	JC	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ± 0.1 X.XX = ± 0.05 X.XXX = ± 0.010 ANGLES = ± 1° BREAK SHARP EDGES: 0.005 - 0.010	PARAVION TECHNOLOGY INC 2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com		
DRAWN	BW		dba DART AEROSPACE		
CHECKED			DRAWING NO. REV. A3		
MFG. APPR.			EVAP-4014 SHEET 1 OF 2		
APPROVED			TITLE SCALE		
DE APPR.			MOTOT RETAINER ASSEMBLY NTS		
DATE	23.04.28	 THIRD ANGLE PROJECTION	CAGE CODE 3CMA0	COPYRIGHT © 2023 BY PARAVION TECHNOLOGY INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM PARAVION TECHNOLOGY INC dba DART AEROSPACE	

D

C

B

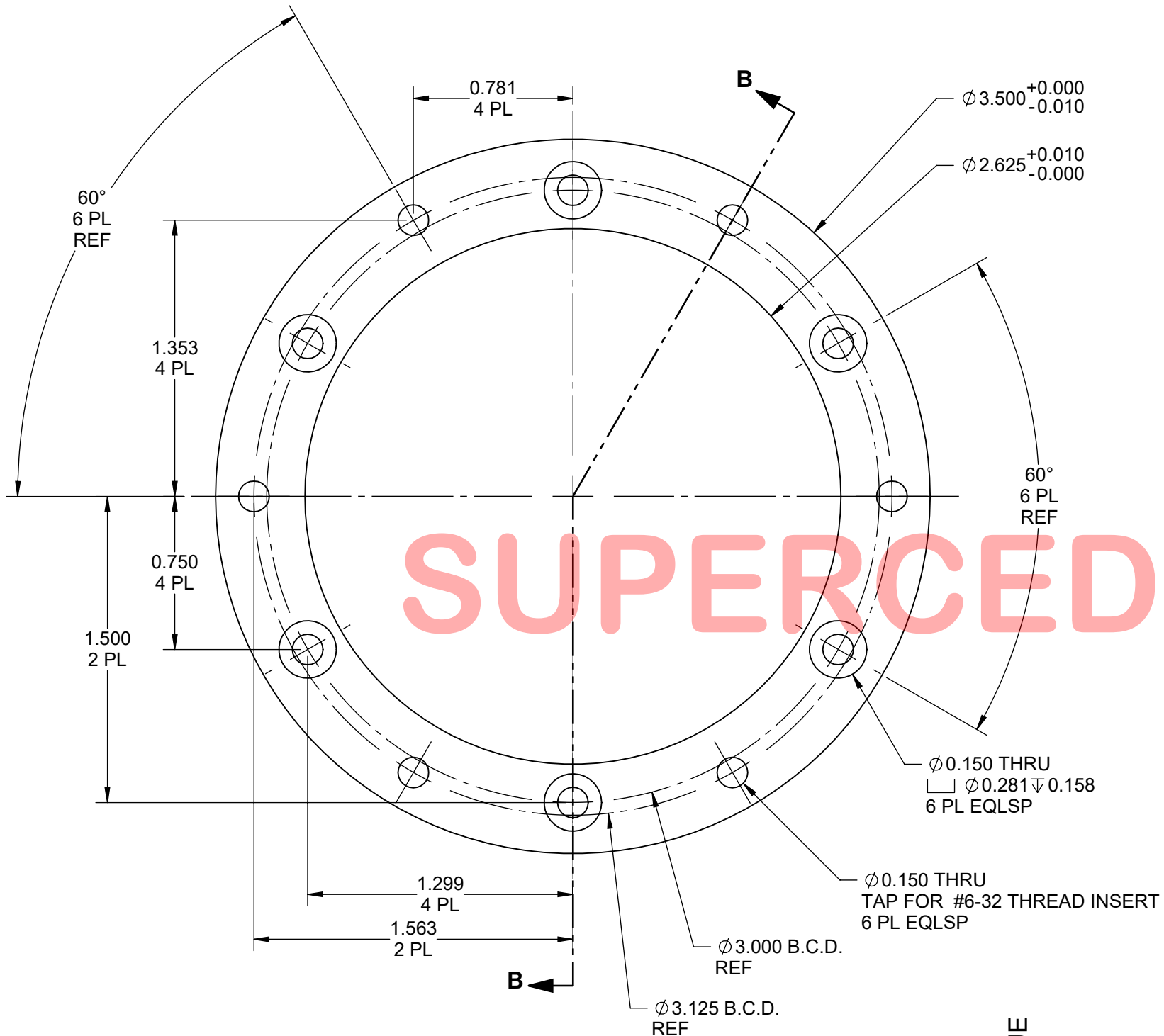
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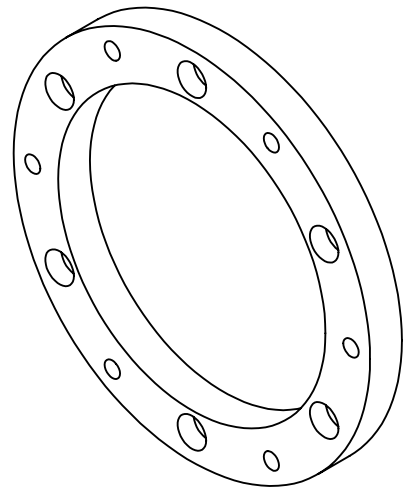
B

A



EVAP-4014-10 MOTOR RETAINER


SECTION B-B



NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 OR ASTM B211
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4150 OR ASTM B221
REF DART SPEC M6061T6R OR M6061T6B
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE II, CLASS 2, EXCEPT OMIT SEALING IN SECTION 3.8.1.2.

PRELIMINARY ISSUE

DESIGN	JC	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ± 0.1 X.XX = ± 0.05 X.XXX = ± 0.010 ANGLES = ± 1° BREAK SHARP EDGES: 0.005 - 0.010	PARAVION TECHNOLOGY INC dba DART AEROSPACE		2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com
DRAWN	BW		DRAWING NO. EVAP-4014	REV. A3 SHEET 2 OF 2	
CHECKED			TITLE MOTOT RETAINER ASSEMBLY	SCALE NTS	
MFG. APPR.			CAGE CODE 3CMA0	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF PARAVION TECHNOLOGY INC. (DRAFT - PRELIMINARY)	
APPROVED					
DE APPR.					
DATE	23.04.28	 THIRD ANGLE PROJECTION			